



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2348

Job Sheet 176251



Part No: D2348

Job Qty: 30 ea

Part Name: Wearplate (Key Way)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		5/15/18	0.00	0.00	Start Up Waterjet		SC 18/04/24
100	Waterjet	30 pcs		5/15/18	0.01	1.11	Waterjet1		SC 18/04/24
120	QC	30 pcs		5/15/18	0.00	0.00	QC8		38
150	Outsource	30 pcs		5/15/18			ATG001-VC	5	CT18-5-1 18/05/18
160	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging2		18/05/18 DAS 38
170	QC	30 pcs		5/15/18	0.00	0.00	QC5		DAS 9-89
180	Small Fab	30 pcs		5/15/18	0.00	0.82	Small Fab		38
190	QC	30 pcs		5/15/18	0.00	0.00	QC5		38
200	Packaging	30 pcs		5/15/18	0.00	0.00	Packaging3	ST006	9-89
210	QC21-SA	30 Ea		5/15/18	0.00	0.00	QC21		MAY 14 2018

Part Op 100 - 1-Cut as per Dwg D2348

Descriptions: 150 - Issue P/O: 032359 Black Anodize per Dwg D2348 Rev. C

160 - Ensure certificate of conformity is attached

170 - INSPECT CERTS

180 - Install Insert as per Dwg D2348

MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.5940 sf (.0198 ea)	90-Start up Operation	
D3996-FE-832-EF	Self-Clinching Fastener	120 Ea (4 ea)	180-Small Fab	5039054 141 5019425 106x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	250	0
180-Small Fab	D3996-FE-832-EF	120	151	0



Container No: S064670



Part: D2348

Job No: 176251

Serial No/Batch: S064670

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/24/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	
2	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,649	
3	Wear Plate	0.795Inches $\pm$ 0.005	0.800 0.790	0,793	
4	Wear Plate	2.046Inches $\pm$ 0.010	2.056 2.036	2,045	
5	Wear Plate	1.295Inches $\pm$ 0.010	1.305 1.285	1,294	
6	Wear Plate	0.656Inches + 0.005 - 0.000	0.661 0.656	0,656	Diameter
7	Wear Plate	0.290Inches + 0.003 - 0.000	0.293 0.290	0,290	Diameter
8	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	Diameter
9	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,250	
10	Wear Plate	0.648Inches $\pm$ 0.010	0.658 0.638	0,648	
11	Wear Plate	1.546Inches $\pm$ 0.005	1.551 1.541	1,547	

Plex 4/19/18 8:41 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039759

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039759
PO Date: 5/1/18
Due Date: 5/11/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173009	RB T103296-103	Collar Half -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	4 pcs	0 pcs	4 pcs	\$8.40/pcs	\$33.60
2	176714	RBW1205G00231-3G-3	Tube -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	10 pcs	0 pcs	10 pcs	\$8.40/pcs	\$84.00
3	173010	RB T103296-105	Collar Half -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/11/18	4 pcs	0 pcs	4 pcs	\$8.40/pcs	\$33.60
4	175739	649.4814	Doubler ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)	Firmed	5/11/18	10 pcs	0 pcs	10 pcs	\$7.71/pcs	\$77.10

Items											
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
5	176687	649.4820	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	16 pcs	0 pcs ✓ 16x	16 pcs	\$13.46/pcs	\$215.36 AT 18/05/07	
6	176251	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	5/11/18	30 pcs	0 pcs	30 pcs	\$2.41/pcs	\$72.30	
7	176230	646.3718	Custom Washer Issue P/O _____ ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	5/11/18	30 pcs	0 pcs ✓ 30x	30 pcs	\$5.41/pcs	\$162.30 AT 18/05/09	
8	176686	649.4819	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	20 pcs	0 pcs ✓ 20x	20 pcs	\$8.21/pcs	\$164.20 AT 18/05/07	
9	175737	649.4812	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/11/18	6 pcs	0 pcs	6 pcs	\$13.61/pcs	\$81.66	
Grand Total:										\$924.12	

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915098

Date: 07-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: RBT103296-103 Collar Half Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22989	Rev: D PO: PO039759	Line: 1
10 ea	Part: RBW1205G00231-3G-3 Tube Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Seal Job: 22990	Rev: 2B PO: PO039759	Line: 2
4 ea	Part: RBT103296-105 Collar Half Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22991	Rev: D PO: PO039759	Line: 3
30 ea	Part: D2348 Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils) Job: 22994	Rev: C PO: PO039759	Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>07/05/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Made in Canada.			

DAS
38
9-88



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915098

Date: 07-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
Made in Canada.		